

0019-0004 SunSpot 36 4000 Series Installation Instructions_Rev_H Page 1 of 11



REVISION RECORD

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0019-0004 SunSpot 36 4000 Series Installation Instructions_Rev_H Page 2 of 11



TABLE OF CONTENTS

| 1 | | Syster | m Description | 4 |
|---|-----|---------|--|---|
| 2 | | Model | Numbers | 4 |
| 2 | 2. | 1 ľ | Modes of operation(-H lights only)4 | 1 |
| 2 | 2. | 1 (| Current consumption per input5 | 5 |
| 3 | | Airwo | rthiness Limitations | ô |
| ć | 3. | 1 I | Instructions for Continued Airworthiness6 | 3 |
| 4 | | Install | atione | 6 |
| 4 | 1. | 1 I | Installation Procedures6 | 3 |
| 4 | 1.: | 2 7 | ۲roubleshooting٤ | 3 |
| 5 | , | Wiring | g Diagrams | 9 |
| ł | 5. | 1 \ | Wiring Diagram for Single SunSpot without Pulse | 9 |
| ł | 5.2 | 2 ۱ | Wiring Diagram for Single SunSpot with Pulse | 9 |
| Ę | 5.3 | 3 ۱ | Wiring Diagram for Dual SunSpots with Pulse (WigWag)10 |) |
| ę | 5.4 | 4 ۱ | Wiring Diagram for Four LED SunSpots with Pulse (WigWag)11 | 1 |

0019-0004 SunSpot 36 4000 Series Installation Instructions_Rev_H Page 3 of 11



1 System Description

SunSpot[™] 36 4000 series Landing and Taxi lights are designed as LED drop-in replacements for existing PAR36 light configurations. The AeroLEDs SunSpot[™] lights are designed to provide a wide beam pattern at an increased intensity with full-scale color rendering. The SunSpot[™] 36 is a two terminal light, with the -H versions including additional wires for integrated Pulse/WigWag mode to significantly increase recognition.

2 Model Numbers

Voltage Weight Current Power Description Model Part Number (Amps) (V) (W) (oz) 01-1030-4509 Landing SunSpot 36-4509 01-1030-4509-H Landing w/Pulse 14 5.4 Taxi 01-1030-4519 SunSpot 36-4519 Taxi w/Pulse 01-1030-4519-H 75 11.2 01-1030-4591 Landing SunSpot 36-4591 Landing w/Pulse 01-1030-4591-H 28 2.7 Taxi 01-1030-4626 SunSpot 36-4626 01-1030-4626-H Taxi w/Pulse

SunSpot 36-4000 series (75W)

Table 1

SunSpot 36-4000 series (100W)

| Model | Part Number | Description | Voltage (V) | Current (Amps) | Power (W) | Weight (oz) |
|------------------|---|-----------------|----------------|-------------------|--------------|----------------|
| SunSpot 36-4313 | 01-1030-4313 | Landing | | 6.8 | 05 | |
| Sunspor 30-4313 | 01-1030-4313-H Lan | Landing w/Pulse | 14 | | | |
| Superat 26 4214 | 01-1030-4314 | Taxi | 14 | 0.0 | 95 | |
| SunSpot 36-4314 | 01-1030-4314-H | Taxi w/Pulse | | | | 11.5 |
| SupSpot 26 4E06 | 01-1030-4596 | Landing | | | | 11.5 |
| SunSpot 36-4596 | 01-1030-4596-H | Landing w/Pulse | 28 | 2.6 | 100 | |
| Sup Spot 2C 4E07 | unSpot 36-4587 01-1030-4587 Taxi 01-1030-4587-H Taxi w/Pulse | Taxi | 20 | 3.6 | | |
| Sunspot 36-4587 | | Taxi w/Pulse |] | | | |
| | • | Table 2 | | | • | • |

2.1 Modes of operation(-H lights only)

| Mode | Mode Switch Position | | Switch Position | Function |
|-------|----------------------|-----------|-----------------|-----------|
| | Open | Landing - | Open | Light OFF |
| Dulas | Open | | Closed | Landing |
| Pulse | Closed | | Open | Pulse |
| | Closed | | Closed | Pulse |

Note: Refer to §5 Wiring Diagrams

Table 3

0019-0004 SunSpot 36 4000 Series Installation Instructions_Rev_H Page 4 of 11



2.1 Current consumption per input

| | Part Number | Modes | Inputs | | | | | |
|-----------------|----------------|--------------|---------------|------|------|-------------|-------|----|
| Model | | | PWR 14VDC* | GND | YLW | BLU | GRN | |
| | 01-1030-4509 | Landing Only | 5.4A | | NA | | | |
| SunSpot 36-4509 | 01-1030-4509-H | Landing Mode | 5.4A | | NA | ≤10mA | | |
| | | Pulse Mode | NA | | 5.4A | | | |
| | 01-1030-4519 | Taxi Only | 5.4A | 5.4A | 5.4A | | NA | |
| SunSpot 36-4519 | 01-1030-4519-H | Taxi Mode | 5.4A | | NA | ≤10mA | | |
| | | Pulse Mode | NA | | 5.4A | | | |
| | | | 28VDC* | | | | | |
| | 01-1030-4591 | Landing Only | 2.7A | | NA | | | |
| SunSpot 36-4591 | | Landing Mode | 2.7A | 2.7A | NA | ≤10mA | | |
| | 01-1030-4591-H | Pulse Mode | NA | | 2.7A | | | |
| | 01-1030-4626 | Taxi Only | 2.7A | | | NA ≤10mA | | NA |
| SunSpot 36-4626 | 626 | Taxi Mode | 2.7A | | NA | | | |
| | 01-1030-4626-H | Pulse Mode | NA | | 2.7A | | JIIIA | |

SunSpot 36-4000 series (75W)

*Nominal

Table 4

SunSpot 36-4000 series (100W)

| | | | Inputs | | | | | |
|-----------------|----------------|--------------|---------------|------|------|-------|------|--|
| Model | Part Number | Modes | PWR 14VDC* | GND | YLW | BLU | GRN | |
| | 01-1030-4313 | Landing Only | 6.8A | | | | | |
| SunSpot 36-4313 | 01-1030-4313-H | Landing Mode | 6.8A | | NA | ≤10mA | | |
| | 01-1030-4313-П | Pulse Mode | NA | | 6.8A | 210 | JIIA | |
| | 01-1030-4314 | Taxi Only | 6.8A | 6.8A | | NA | | |
| SunSpot 36-4314 | 01-1030-4314-H | Taxi Mode | 6.8A | - | NA | ≤10mA | | |
| | | Pulse Mode | NA | | 6.8A | | | |
| | - | - | 28VDC* | | - | - | | |
| | 01-1030-4596 | Landing Only | 3.6A | | NA | | | |
| SunSpot 36-4596 | 01-1030-4596-H | Landing Mode | 3.6A | 2.04 | NA | ≤10mA | | |
| | | Pulse Mode | NA | | 3.6A | | | |
| | 01-1030-4587 | Taxi Only | 3.6A | 3.6A | | NA | | |
| SunSpot 36-4587 | 01-1030-4587-H | Taxi Mode | 3.6A |] | NA | <11 | OmA | |
| | 01-1030-4507-П | Pulse Mode | NA | | 3.6A | 210 | JIIA | |

*Nominal

Table 5

0019-0004 SunSpot 36 4000 Series Installation Instructions_Rev_H Page 5 of 11

3 Airworthiness Limitations

The Airworthiness Limitations section is FAA approved and specifies maintenance required under **14 CFR**, **§43.16** and **14 CFR**, **§91.403** of the Federal Aviation Regulations unless an alternative program has been FAA approved. There are no additional airworthiness limitations.

3.1 Instructions for Continued Airworthiness

Sunspot series LED landing or taxi light assembly contains no user serviceable items. Should any LED fail, unit must be replaced.

| Interval | Inspection | Remedy | Notes |
|--|---|---|---|
| Pre-Flight | Perform a functional check and observe that all LEDs are illuminated | If all LEDs are not illuminated replace light as soon as is practicable | Lights are not user serviceable. Lights are very bright and to |
| Annually, unless the OEM specifies a shorter interval | Perform a functional check and observe that all LEDs are illuminated Check mounting, connections, and wire integrity | If all LEDs are not illuminated, the light must be replaced Adjust or replace wiring, and connectors as required | reduce eye strain during inspection use an optical filter such as dark glasses or welding goggles. |

Table 6

4 Installation

Consult **14CFR**, **§43.13-1B** for guidance on acceptable methods, techniques, and practices. Mount in approved bulb holder. For retrofit installation existing circuit breaker or fuse may typically be used. Procedures contained herein are not intended to conflict with procedures set forth by aircraft OEM, nor do they supersede FAA approved manuals and FAA regulations.

4.1 Installation Procedures

- 1. Reference the airframe manufacturer's maintenance manual to complete the following steps
- If the AeroLEDs light(s) chosen for installation are higher wattage than the light(s) being removed, ensure the Electrical Load is not appreciably affected and ensure that all circuit components (circuit breaker, wire, switches, relays, etc., as applicable) are appropriate for the light(s) being installed

0019-0004 SunSpot 36 4000 Series Installation Instructions_Rev_H Page 6 of 11



- 3. Prepare aircraft for maintenance:
 - a. Disconnect aircraft power and ground
 - b. Ensure all switches are in the OFF position
 - c. Pull landing/taxi light circuit breakers
 - d. Remove light covers to gain access to lamp assembly(s) and bracket(s)
 - e. Remove existing lamp(s) from brackets, mark and retain hardware
 - f. Record weight of removed lamps
- 4. This installation procedure is for single or multiple light installations. Wiring diagrams are provided for single, dual, and quad light installations. For lights without pulse, existing aircraft wiring, switches and breakers may be utilized.
- 5. Versions with Pulse: Pulse function is a self-contained feature and does not require use of external control circuitry. An additional wire, switch, or switch position will be required to enable pulse mode, and for multiple lights an additional synchronization wire installation will be required.
- 6. Refer to aircraft manufacturer's service manual and/or illustrated parts catalog to identify landing and/or taxi light system installed in your aircraft. This will provide information on location of components and assembly details
- 7. Mount LED light with a minimum 4-inch clearance to exhaust system components, ensure adequate heat shielding is utilized to block radiant heat.
- 8. Reference airframe manufacturer's current maintenance manual and install LED light(s) in brackets using retained hardware
- 9. Ensure alignment key is fitted to bracket
- 10. Install suitable aircraft approved connecters or splices to connect landing light assemblies to wires routed from switch in accordance with wiring diagram(s).
- 11. Screw terminals are not polarity sensitive
 - a. Yellow wire is used to power pulse mode (see Table 4 & 5)
 - b. Blue and green wires are low current signals for synchronization in two and four light installations (see Table 4 & 5)
 - c. Install an appropriate aircraft approved switch and circuit breaker of correct rating for lights installed for pulse function. Original landing light switch/switches may be used.
- 12. Placard switches appropriately.
- 13. Verify proper operation of LED light(s), in both pulsing and steady functions (as appropriate to installation)
- 14. Using appropriate aircraft maintenance manual, verify light angle has not changed, and is oriented & aimed in accordance with manufacturer's instructions
- 15. Reinstall associated light hardware IAW aircraft maintenance manual
- 16. Perform an operational check of the light(s) to determine that the installed light(s):
 - a. Generate no objectionable glare to the pilot
 - b. Do not adversely affect the pilot by halation
 - c. Provide enough light for night operations, including hovering and landing
 - d. Will not adversely affect any installed systems or equipment with EMI/RFI interference
- 17. Record installation with appropriate logbook entry

0019-0004 SunSpot 36 4000 Series Installation Instructions_Rev_H Page 7 of 11



Note: The use of shielded cable is recommended although not required for installation.

It is recommended that ground connections for all lights be made at a single location on aircraft central ground bus. This "single point ground" scheme helps to eliminate ground loops and ground bounce that can occur when using airframe as a ground.

4.2 Troubleshooting

- 1. Check for proper voltage at power input wire to light
- 2. Ensure light is adequately grounded
- 3. Check for continuity in wiring and connections
- 4. If wiring is verified, remove light and bench-check with appropriately sized power supply

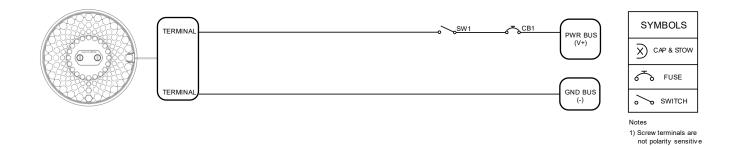
If above actions do not correct problem, contact AeroLEDs tech support at 1-208-850-3294 for a resolution.

0019-0004 SunSpot 36 4000 Series Installation Instructions_Rev_H Page 8 of 11



5 Wiring Diagrams

5.1 Wiring Diagram for Single SunSpot without Pulse





5.2 Wiring Diagram for Single SunSpot with Pulse

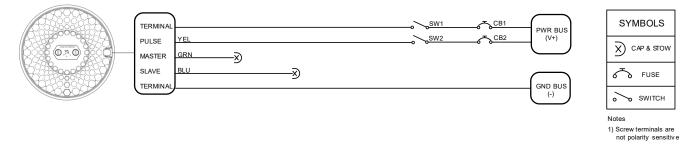


Figure 2

0019-0004 SunSpot 36 4000 Series Installation Instructions_Rev_H Page 9 of 11



5.3 Wiring Diagram for Dual SunSpots with Pulse (WigWag)

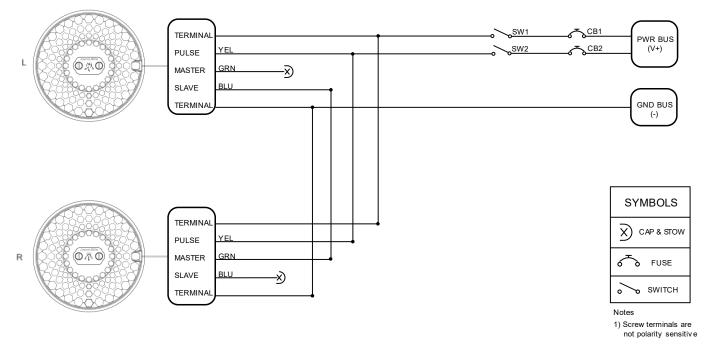


Figure 3

If lights are installed in close proximity (within two feet), install using an AeroLEDs sync circuit

- AeroLEDs part number 00-8120
- Installation Guide 0017-0002

0019-0004 SunSpot 36 4000 Series Installation Instructions_Rev_H Page 10 of 11



5.4 Wiring Diagram for Four LED SunSpots with Pulse (WigWag)

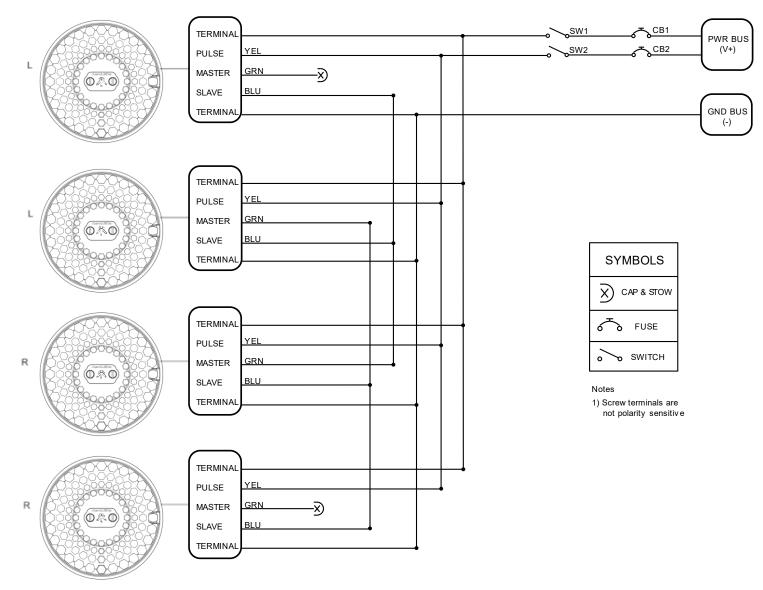


Figure 4

0019-0004 SunSpot 36 4000 Series Installation Instructions_Rev_H Page 11 of 11

